



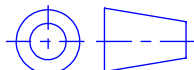


SC07-0361-R

Bore dia -	22mm
Piston dia -	18mm
Swing stroke 90°	10mm
stright stroke -	8mm
Full stroke -	18mm

Surface Finish															ZONE		SCALE	1:1				
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS						
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						GROUP No:—	WEIGHT			
																SWING		Wt.Kgs				
		DESCRIPTION															Qty.	Casting/forging/ welding drg.no				
Drawn	Prabhakar	DESCRIPTION																				
Checked	Prabhakar	SWING CYLINDER																				
Approved	19/09/21																					
Date	19/09/21	SC07-0361-R															Drawing NO					
Clamping elements type		CLASP BANGALORE-72															SHEET: 1 of 1					
																					Sheet No:	
																					1/1	